



EDIA	A	B	C	D	E
EDIA 650	-	1900	2300	8800	2300
EDIA 780	-	2425	2460	10310	2300
EDIA 1000	-	2700	2530	11200	2600

Injection Unit

	Unit	EDIA 650			EDIA 780			EDIA 1000		
		A	B	C	A	B	C	A	B	C
Screw & Cylinder Type	-	A	B	C	A	B	C	A	B	C
Screw Diameter	mm	80	90	100	90	100	105	100	105	115
Injection Pressure	kgf/cm ² Mpa	2008 197	1586 156	1285 126	1845 181	1495 147	1356 133	2074 203	1882 185	1569 154
Theoretical Shot Volume	cm ³	2081	2634	3252	2926	3613	3983	2793	4182	5017
Shot Weight Of Injection (PS)	g	2125	2690	3321	2987	3687	4065	3871	4263	5120

	Unit	EDIA 650			EDIA 780			EDIA 1000		
Injection Rate	cc/sec	562	712	879	689	850	937	785	865	1035
Max. Screw Speed	rpm	0-155			0-135			0-110		
Injection Stroke	mm	450			500			525		
Plasticizing Capacity(P.S)	kg/hr	-			-			-		

Clamping Unit

	Unit	EDIA 650	EDIA 780	EDIA 1000
Clamping Force	ton	650	780	1000
Maximum Daylight	mm	1750	2000	2250
Clamping Stroke	mm	880	1025	1150
Max./Min. Mold Thickness	mm	870/300	975/380	1100/450
Distance Between Tie Rods	mm	930x900	970x970	1130x1130
Platen Dimension	mm	1310x1280	1430x1430	1680x1680

	Unit	EDIA 650	EDIA 780	EDIA 1000
No. of Ejector Pins	-	5 Point, Toggle/12+1	5 Point, Toggle/5+8+4	5 Point, Toggle/13+4
Ejector Force	ton	13.7	27.5	27.5
Ejector Stroke	mm	280	300	350

General

	Unit	EDIA 650	EDIA 780	EDIA 1000
Electric Motor Capacity	kW	60	42+30	42+42
Heater Capacity	kW	39	40.6	48.7
Total Electric Capacity	kW	99	112.6	140.7
Hydraulic Oil Reservoir	ℓ	1010	1160	1660
Machine Dimensions (L x W x H)	m	8.9x2.0x2.4	10.5x2.4x2.6	11.4x2.7x2.6
Machine Weight	ton	30.0	45.0	55.0

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